



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D3916-041
Job Sheet 176666



Part No: D3916-041

Job Qty: 10 ea **8 DAB 21 9-30**

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/27/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 5/11/18

Description:

Type: Stock

Note: DWG REV A IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	5/11/18	5/11/18	0.00	0.00	Start Up Large Fab-5		D. M. 18-6-12
100	Large Fab	10 pcs	5/11/18	5/11/18	0.00	4.90	Large Fab 8		D. M. 18-6-12
105	QC	10 pcs	5/11/18	5/11/18	0.00	0.00	QC6		38
107	Large Fab	10 pcs	5/11/18	5/11/18	0.00	0.00	Large Fab 1		930 9-59
110	QC	10 pcs	5/11/18	5/11/18	0.00	0.00	QC5		24 2018-06-22
120	QC	10 pcs	5/11/18	5/11/18	0.00	0.00	QC10		24 2018-06-22
130	Packaging	10 pcs	5/11/18	5/11/18	0.00	0.00	Packaging3 Large Fab		24 2018-06-22
140	QC21-SA	10 Ea	5/11/18	5/11/18	0.00	0.00	QC21		21 JUN 25 2018

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00" and use jig for other Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg D3916 4- Drill and chamfer holes as per dwg D3916-1 using DT9605
107 - 1- weld bushing as per dwg D3916 2- grind welds flush
130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	41.6600 ft (4.166 ea)	90-Start up Operation	505503
D3759-1	Bushing	70 Ea (7 ea)	107-Large Fab	5057548

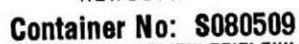
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	42	1,003	0
107-Large Fab	D3759-1	70	71	0

Part Specifications

Specifications could not be found.

Plex 6/12/18 3:28 PM dart.labonte.daniel



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Part: D3916-041

Job No: 176666

Serial No/Batch: S080509

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/12/18

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